

# JUNAPACK



## Pouch Packer



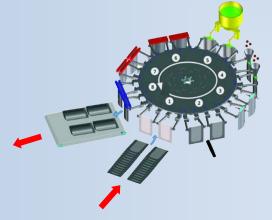


The performance of 40 years innovation

## JUNAPACK

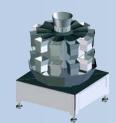
#### Rotary packaging process

- 1. Empty pouch loading
- 2. Date coding
- 3. Pouch opening
- 4. 1st filling



- 5. 2nd filling
- 6. 1st top heat sealing
- 7. 2nd top heat sealing
- 8. Top seal cooling and pouch exit

#### Easy synchronization to different filling systems







**Linear Weigher** 









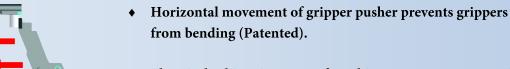




#### Exclusive features that deliver key benefits



- No pouch jams on pouch infeed conveyor using a wider drive belt (Patented).
- Cylinder type gripper is an inherent robust design and prevents dirt from building up-sanitary design for food packaging.
- Spring inside gripper design prevents corrosion and dirty springs, as well as eliminates the risk of a broken spring falling into a pouch.
- Easy pouch size changeover in 5 minutes.

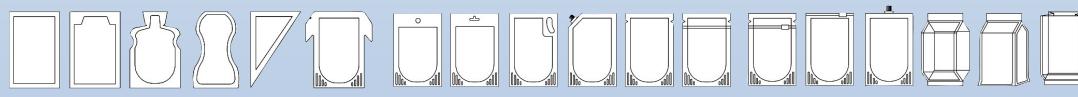


- Electrical cabinet is on top of machine to prevent water and dust from easily entering.



- No springs with mechanical cams reduce vibration and bouncing at high speeds which results in less maintenance.
- Automatic grease pump for central lubrication of mechanical cams is a standard feature.
- Robustly built machine that weighs 6,600 lbs.—outer components are made of 304 Stainless Steel, anodized aluminum alloys and food grade plastic.

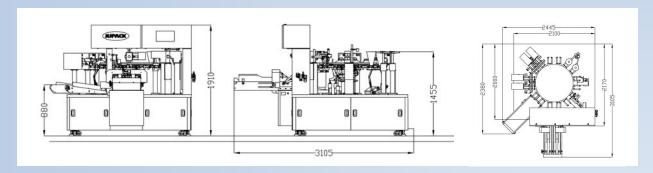






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#### Durable design and compact footprint



#### Machine Range

| Model                   |        | JR-6S2540  | JR-8S1024 | JR-8S1331 | JR-8D0915 | JF-8S0815 |
|-------------------------|--------|--|-----------|-----------|-----------|-----------|
| Speed (Pouches/<br>Min) |        | 10-30  | 30 - 50   | 30 - 50   | 60 - 90   | 30 - 40   |
|                         |        | Production speed depends on product, pouch type/set and filling volume |           |           |           |           |
| Pouch Size range (mm)   | Width  | 250 - 400  | 100-245   | 130-310   | 90-150    | 80-150    |
|                         | Length | -470   | -400      | -470      | -400      | -400      |

#### Technical Data

| Power consumption | 4.5kW (3 phase)               |  |  |
|-------------------|-------------------------------|--|--|
| Air consumption   | 14 CFM (350 l/min), 80-100psi |  |  |
| Controls          | Allen-Bradley                 |  |  |
| Touch screen      | Proface                       |  |  |
| Main drive motor  | SEW (Germany)                 |  |  |
| Pneumatics        | SMC                           |  |  |



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